

Date: Monday, 1/8/2007 10:50:53 AM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	ASPIRATOR BODY
<b>Job Number</b> :	30153		
<b>Estimate Number</b> :	11975		
<b>P.O. Number</b> :	N/A	<b>Part Number</b> :	D2094
<b>This Issue</b> :	1/8/2007	<b>S.O. No.</b> :	N/A
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D2094 REV A
<b>First Issue</b> :	NA	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	28133	<b>Drawing Revision</b> :	A
<b>Written By</b> :		<b>Material</b> :	N/A
<b>Checked &amp; Approved By</b> :		<b>Due Date</b> :	2/5/2007
<b>Comment</b> :	Est. B 99.01.20 Re-format DM	<b>Qty:</b>	50 40 Um: Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	D2061	Aspirator
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 40.0000 Each(s)

Aspirator

Pick:

Qty	Part number	Description	Batch
1	D2061	Aspirator Body	B30161

FF 07-01-28 50

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Drill 4 flange holes as per Dwg D2092/93/94 using Drill Jig DT 8262

FF 07-02-01 50

Cut edges as per Dwg D2095 using Jig DT 8263.

FF 07-02-01 50

Drill 5/16 hole for jet as per Dwg D2092/93/94 using Drill Jig DT 8296

FF 07-02-02 50

Deburr

FF 07-02-05 50

Clean and polish with water and thinner

FF 07-02-05 50

3.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

SB 07/02/05 (50)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: LD Date: 07/02/06  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Drawing Name: ASPIRATOR BODY

Job Number: 30153

Part Number: D2094

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

SB 07/02/05 (50)

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/02/06 (50)

Job Completion



U 07-02-06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

